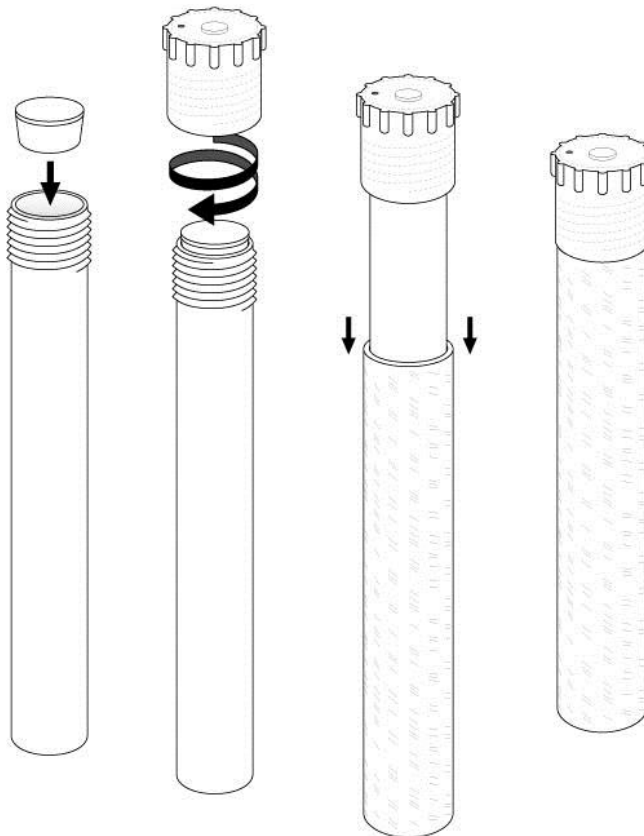


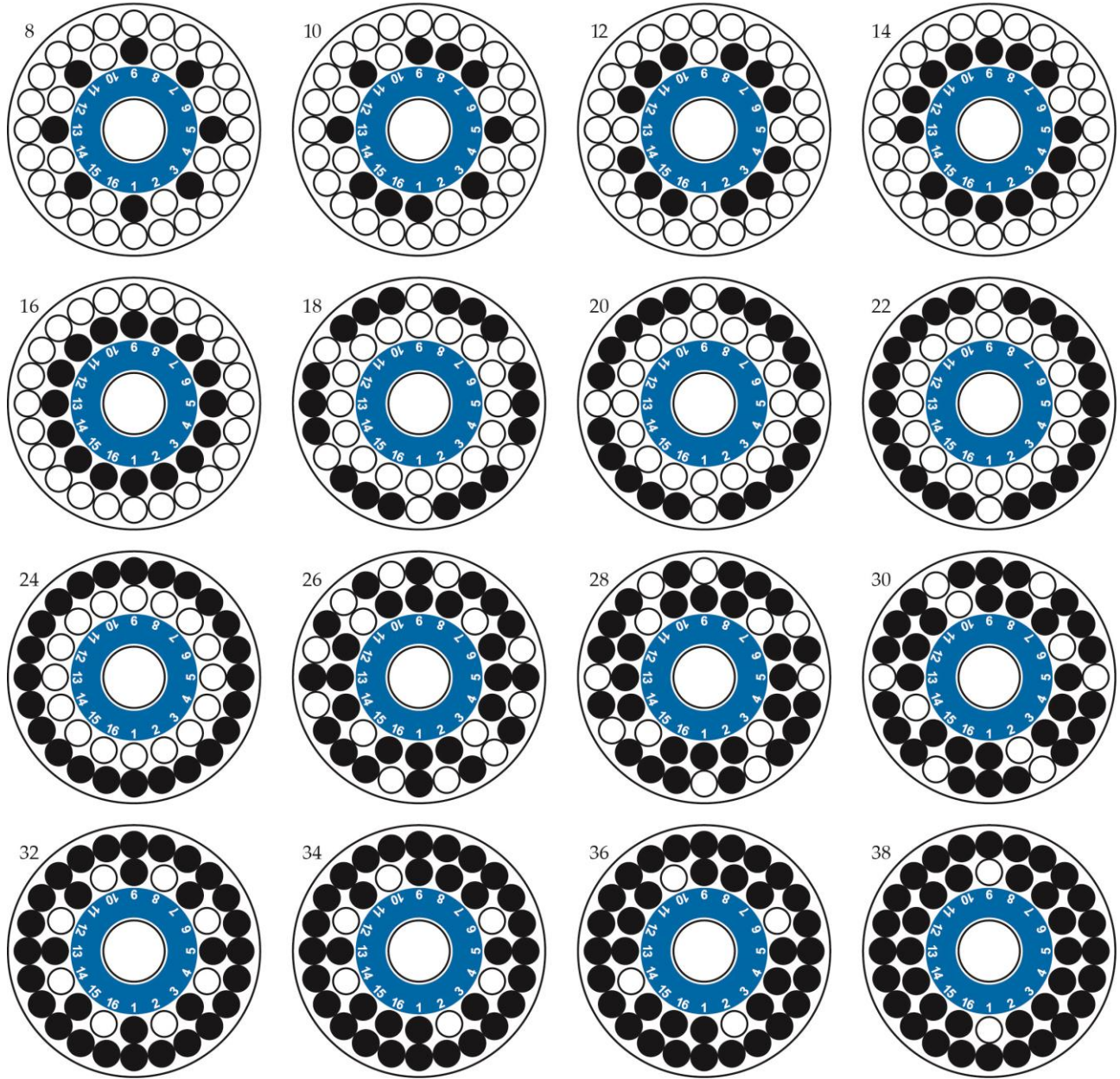
Conditioning Run for New Xpress Vessels for Solvent Extraction and Synthesis Applications (Non-Acid)

All new vessels should be conditioned as a set prior to being put into service.

1. Place 10 mL of water into each vessel. (Note: A minimum of eight vessels are required.)
2. Assemble each vessel and properly torque.
3. Place each vessel in the turntable according to the vessel distribution chart on page 2.
4. Place turntable into MARS 6.
5. Select and load the “Xpress Clean” method from the One Touch Directory.
6. With the door open, rotate the turntable and make sure it is rotating smoothly.
7. Close door and run preprogrammed “Xpress Clean” method. Observe vessels for venting. It is normal for vessels to vent during heating.
8. After completion of the program, allow vessels to cool for a minimum of 15 minutes. Remove the turntable from MARS 6.
9. Carefully vent and open each vessel. Discard water.
10. Rinse vessel liners, caps, and plugs with deionized water.



Recommended distribution of MARSXpress vessels when turntable is less than capacity



Incorrect distribution: What not to do

