

## Ash Analysis of Adhesive

**Systems** 

Phoenix BLACK

**Equipment** 

50 mL Quartz Fiber Crucibles Analytical Balance Gloves Tongs

## Sample Preparation

None.

## Procedure

- 1. Program a "Standard" method with calculation mode "Ash" in the Phoenix BLACK using parameters located in "Stages" section and allow furnace to reach set temperature.
- 2. Weigh a crucible that has been preashed for at least 10 minutes at set temperature and record weight.
- 3. Weigh ~3 grams of sample and record weight.
- 4. Place crucible in furnace and ash for designated dwell time.
- 5. Reweigh crucible containing ash and record weight.
- 6. Calculate percent ash:

(Weight of Ashed Sample With Crucible - Weight of Crucible) / Weight of Sample x 100

Parameters			
Stage	Dwell Time (minutes)	Temperature (°C)	Sample Size (g)
1	30	600	3

## **Notes**

None.

<sup>\*</sup>The above parameters are suggested starting points and may need to be modified to meet certain product specifications.