

Ash Analysis of HDPE (TiO₂ Filled)

Systems

Phoenix BLACK

Equipment

20 mL Quartz Fiber Crucibles Analytical Balance Gloves Tongs

Sample Preparation

None.

Procedure

- 1. Program a "Standard" method with calculation mode "Ash" in the Phoenix BLACK using parameters located in "Stages" section and allow furnace to reach set temperature.
- 2. Weigh a crucible that has been preashed for at least 10 minutes at set temperature and record weight.
- 3. Weigh ~1 gram of sample in crucible and record weight.
- 4. Place crucible in furnace and ash for designated dwell time.
- 5. Reweigh crucible containing ash and record weight.
- 6. Calculate percent ash:

(Weight of Ashed Sample With Crucible - Weight of Crucible) / Weight of Sample x 100

Parameters			
Stage	Dwell Time (minutes)	Temperature (°C)	Sample Size (g)
1	10	800	1

Notes

Make sure furnace door is closed tightly to prevent rapid oxidation.

^{*}The above parameters are suggested starting points and may need to be modified to meet certain product specifications.