

Ash Analysis of Raw Sugar

Systems

PHOENIX BLACK

Equipment

Analytical Balance Tongs Gloves Desiccator 50 mL Porcelain Crucibles H₂SO₄

Sample Preparation

None.

Procedure

- 1. Program Phoenix Black using parameters located in "Parameters" section and allow furnace to reach set temperature.
- 2. Weigh a crucible that has been preashed for at least 10 minutes at set temperature and record weight.
- 3. Weigh ~4 grams of sample and record weight.
- 4. Add 20 drops of 1:1 H₂SO₄ into crucible containing sample and heat over hot plate until sample is well carbonized.
- 5. Place crucible in furnace and ash for 60 minutes.
- 6. Remove crucible, allow to cool and add another 5 drops of 1:1 H₂SO₄ into crucible containing sample and heat over hot plate until all sulfuric acid solution has evaporated.
- 7. Place crucible back into furnace for 120 minutes.
- 8. Remove sample and allow to cool in dessicator.
- 8. Reweigh crucible containing ash and record weight.
- 9. Calculate percent ash:

(Weight of Ashed Sample With Crucible - Weight of Crucible) / Weight of Sample x 100

| Parameters | | | |
|------------|----------------------|------------------|-----------------|
| Stage | Dwell Time (minutes) | Temperature (°C) | Sample Size (g) |
| 1 | 60 (hold) | 550 | 4 |
| 2 | 120 | 550 | - |

Notes

None.

^{*}The above parameters are suggested starting points and may need to be modified to meet certain product specifications.