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# **Discover<sup>®</sup> SP-D 80**

Automated Microwave Digestion System

# Method Note Compendium

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# Agriculture



# Microwave Digestion of Alfalfa

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	180	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Tobacco

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Some plant tissues contain silicates which would require HF for total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Wheat

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Whey

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Yeast

## Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 10 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

## Clinical & Biological

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.



# Microwave Digestion of Bovine Liver

## Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 10 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Lobster Hepatopancreas (Tort-2 CRM)

## Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 10 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	6:00	6:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

## Consumer Products

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum

# Microwave Digestion of Cotton

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 8 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The use of HF may be required to digest any silicates found in the sample.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum

# Microwave Digestion of Deodorant (Powder)

## Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 2 mL of HNO<sub>3</sub> and 6 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

## Notes

The addition of Conc. HCl (0-4 mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.2 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Eye Shadow

## Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 7 mL of  $\text{HNO}_3$  and 3 mL of HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the method note entitled "Boric Acid HF Neutralization".

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HF  
 $\text{HNO}_3$

## Max Sample Weight

0.1 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum

# Microwave Digestion of Shampoo

## Procedure

Add 1 mL of the sample into the digestion vessel. Add 10 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The use of HF may be required to digest any silicates found in the sample.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

1 mL

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum



# Microwave Digestion of Suppository

## Procedure

Weigh 1 Capsule (approx. 1 g) of the sample into the digestion vessel. Add 12 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The use of HF may be required to digest any silicates found in the sample.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

1 Capsule

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum

# Microwave Digestion of Toothpaste

## Procedure

Weigh 0.1 g of the sample onto a filter disk and insert into the digestion vessel. Add 8 mL HNO<sub>3</sub> and 2 mL HF. Gently swirl the mixture and wait approximately 15 minutes to pre-digest before closing the vessel.

## Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
HF

## Max Sample Weight

0.25

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	04:00	04:00	400	300	Medium

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using HF, follow restrictions listed in HF Addendum

# Microwave Digestion of Vaseline

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 8 mL of HNO<sub>3</sub> and 2 mL of HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the method note entitled "Boric Acid HF Neutralization".

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
HF

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum

# Microwave Digestion of Wax (Candle)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 8 mL of HNO<sub>3</sub> and 2 mL of HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the method note entitled "Boric Acid HF Neutralization".

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
HF

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum

## Environmental & Regulatory

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Fertilizer- AOAC 2006.03

## Procedure

Weigh 1 g (0.5 g for Organic Matrices) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

This method may not provide a total digest of all fertilizer samples. Hydrofluoric acid will be required to provide complete digestion of some sample matrixes.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

1.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	15:00	20:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of NPDES

## Procedure

Add 50 mL of the sample into the digestion vessel. Add 3 mL of HNO<sub>3</sub> and 2 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

50 mL

## Sample Type / Vent Program

Inorganic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	165	30:00	0:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Phosphorous

## Procedure

Add 50 mL of H<sub>2</sub>O into the digestion vessel. Add 0.5 g of K<sub>2</sub>S<sub>2</sub>O<sub>8</sub> and 1 mL of H<sub>2</sub>SO<sub>4</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

K<sub>2</sub>S<sub>2</sub>O<sub>8</sub>  
H<sub>2</sub>SO<sub>4</sub>

### Max Sample Weight

50 mL H<sub>2</sub>O

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	170	5:00	10:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Pine Needles

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 8 mL HNO<sub>3</sub> and 2 mL of H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Some plant tissues contain silicates which would require HF for total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub>

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of RoHS (For Pb, Hg and Cd Analysis)

## Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 0.02 mL H<sub>2</sub>SO<sub>4</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

HF may be required for a total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
H<sub>2</sub>SO<sub>4</sub>

## Max Sample Weight

0.2 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	10:00	15:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Sediment - Buffalo River (Leach)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

HF may be required for a total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	175	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

This method is intended to be an acid leach, not a total digest.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Sediment (Leach)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

HF may be required for a total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	180	5:00	10:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

This method is intended to be an acid leach, not a total digest.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Sludge (Industrial)

## Procedure

Add 5 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This method may not provide a total digest of all samples. Hydrofluoric acid will be required to provide complete digestion of some sample matrixes.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

5 mL

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Soil - Montana (Leach)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

HF may be required for a total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	175	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

This method is intended to be an acid leach, not a total digest.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of TCLP

## Procedure

Add 25 mL of H<sub>2</sub>O into the digestion vessel. Add 5 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

25 mL H<sub>2</sub>O

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	10:00	10:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of US EPA 3015a (Aqueous Sample)

## Procedure

Add 45 mL of the sample into the digestion vessel. Add 5 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

45 mL

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	170	10:00	10:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of US EPA 3051 (Solid Sample)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	175	5:30	4:30	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

This method is intended to an acid leach, not a total digest.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of US EPA 3052 (Sludge, Soil, Sediment or Oil)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO<sub>3</sub> and 3 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the method note entitled "Boric Acid HF Neutralization".

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
HF

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Inorganic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	180	5:30	9:30	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Wood

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Some plant tissues contain silicates which would require HF for total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

## Food Testing

# Microwave Digestion of Apple

## Procedure

Weigh 2 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Asparagus

## Procedure

Weigh 2 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Bacon

## Procedure

Weigh 1 g of the sample into the digestion vessel. Add 8 mL HNO<sub>3</sub> and 2 mL DIH<sub>2</sub>O. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
DIH<sub>2</sub>O

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Beer (Light)

## Procedure

Add 4 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

4 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Blueberry

## Procedure

Weigh 2 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Boost Drink

## Procedure

Add 1 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Broccoli

## Procedure

Weigh 2 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

2.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Caramel Color

## Procedure

Add 2 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

2 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	6:00	4:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Carrot

## Procedure

Weigh 2.5 g of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Celery

## Procedure

Weigh 5 g of the sample into the digestion vessel. Add 15 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

5.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Cereal (Krispies)

## Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Cheese

## Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Cherry

## Procedure

Weigh 2 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Chicken (Boneless)

## Procedure

Weigh 5 g (wet weight) of the sample into the digestion vessel. Add 15 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

5.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Chili Candy (Mexican)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	220	10:00	10:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Chips (Potato)

## Procedure

Weigh 1.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Coffee

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Corn Meal

## Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

1.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Cracker (Saltine)

## Procedure

Weigh 2 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

2.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Cucumber

## Procedure

Weigh 2 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Dog Food (Hard)

## Procedure

Weigh 1.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Dressing (Ranch)

## Procedure

Weigh 1.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Flour

## Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Food Coloring

## Procedure

Add 0.5 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Fruit Juice

## Procedure

Add 5 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

5 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Grape

## Procedure

Weigh 4 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

4.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Grapefruit

## Procedure

Weigh 2 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

# Microwave Digestion of Ground Beef

## Procedure

Weigh 1 g (wet weight) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Ham

## Procedure

Weigh 1.0 g (wet weight) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Infant Formula (Powder)

## Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Kidney Bean

## Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	180	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Mayonnaise

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Milk (Liquid)

## Procedure

Add 5 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

5 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	180	5:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Milk (Powder)

## Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Olive Oil

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Orange

## Procedure

Weigh 2.5 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Orange Juice

## Procedure

Add 5 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

5 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Peanut Butter

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Ensure that all of the sample is below the reagent level in the vessel and not adhered to the vessel wall.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Pear

## Procedure

Weigh 2 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Pepper (Green, Bell)

## Procedure

Weigh 2.5 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Pizza (Frozen, Ground)

## Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Plum

## Procedure

Weigh 2 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Pork (Raw)

## Procedure

Weigh 2.5 g (wet weight) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

2.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Pork Gelatin

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Potato

## Procedure

Weigh 2 g of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Pretzel (Salted)

## Procedure

Weigh 2 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

2.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Raspberry

## Procedure

Weigh 5 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

5.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Rice (White)

## Procedure

Weigh 2 g of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Safflower Oil

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Soda (Diet)

## Procedure

Add 1 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Soybean

## Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Spinach

## Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	4:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Strawberry

## Procedure

Weigh 2.5 g (wet weight) of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

2.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Sugar

## Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Tea Leaves

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	6:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Tomato Leaves

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 5 mL HNO<sub>3</sub>, 2 mL DI H<sub>2</sub>O, and 1 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This method may not provide a total digest of all samples. Hydrofluoric acid will be required to provide complete digestion of some sample matrixes.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
DI H<sub>2</sub>O  
HF

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Tomato Soup

## Procedure

Add 5 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

5 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	4:00	4:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Walnut

## Procedure

Weigh 1 g of sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Watermelon

## Procedure

Weigh 5 g (wet weight) of the sample into the digestion vessel. Add 15 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Wine

## Procedure

Add 2 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 20 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

2 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Yeast

## Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 10 mL of HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Yogurt (Plain)

## Procedure

Weigh 2 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

2.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

## Geoscience & Mining

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Coal

## Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>, HCl

## Max Sample Weight

0.1 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	220	10:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Rock

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 5 mL HNO<sub>3</sub>, 3 mL HCl, and 3 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
HCl  
HF

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.



## Industrial Hygiene

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Filter Paper - 37 mm Mixed Cellulose Ester

## Procedure

Weigh 1 filter (approx 0.3 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 10 mL DIH<sub>2</sub>O. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
DIH<sub>2</sub>O

### Max Sample Weight

1 filter (approx 0.3 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Filter Paper - Polyethersulfone

## Procedure

Weigh 1 filter (approx 0.1 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 10 mL H<sub>2</sub>SO<sub>4</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>SO<sub>4</sub>

### Max Sample Weight

1 filter (approx 0.1 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	230	10:00	10:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Filter Paper- 47 mm Polycarbonate

## Procedure

Weigh 1 filter (approx 0.4 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1 filter (approx 0.4 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Ghost Wipe

## Procedure

Weigh 1 wipe (approx 2.5 g) into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 30 minutes before capping the vessel.

## Notes

Allow any initial reaction to subside before sealing the vessel.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

1 wipe (approx 2.5 g)

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Glass

## Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 2 mL HNO<sub>3</sub>, 4 mL HCL, and 3 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
HCL  
HF

## Max Sample Weight

0.1 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	230	10:00	30:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

## Materials Science



# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Carbon Nanotubes

## Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.1 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	220	10:00	30:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Circuit Board

## Procedure

Weigh 0.75 g of the sample into the digestion vessel. Add 3 mL HNO<sub>3</sub> and 9 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.75 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Glass

## Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 2 mL HNO<sub>3</sub>, 4 mL HCL, and 3 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
HCL  
HF

## Max Sample Weight

0.1 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	230	10:00	30:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

## Metals & Alloys

# Microwave Digestion of Aluminum

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL HCl and 3 mL DIH<sub>2</sub>O. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

HCl should be added slowly and carefully to the sample. Allow any initial reaction to subside before sealing vessel.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HCl  
DIH<sub>2</sub>O

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Aluminum Oxide

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 6.5 mL  $\text{H}_3\text{PO}_4$  and 3.5 mL  $\text{H}_2\text{SO}_4$ . Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Reducing the particle size increases the efficiency of digestion and may decrease the digestion time.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

$\text{H}_3\text{PO}_4$   
 $\text{H}_2\text{SO}_4$

## Max Sample Weight

0.25 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	260	10:00	20:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.



# Microwave Digestion of Copper

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Nickel

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 5 mL HNO<sub>3</sub> and 5 mL DIH<sub>2</sub>O. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

HCl should be added slowly and carefully to the sample. Allow any initial reaction to subside before sealing vessel.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
DIH<sub>2</sub>O

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Steel (Stainless)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 3 mL HNO<sub>3</sub> and 9 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

HCl should be added slowly and carefully to the sample. Allow any initial reaction to subside before sealing vessel.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Titanium Dioxide

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
HF

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Zinc Oxide

## Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 5 mL HNO<sub>3</sub> and 5 mL H<sub>2</sub>SO<sub>4</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>SO<sub>4</sub>

### Max Sample Weight

0.2 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

## Nutraceuticals

# Microwave Digestion of Banana Leaves

## Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 1 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Some plant tissues contain silicates which would require HF for total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
HF

## Max Sample Weight

1.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.



# Microwave Digestion of Citrus Leaves

## Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 6 mL HNO<sub>3</sub>, 3 mL DI H<sub>2</sub>O, and 1 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Some plant tissues contain silicates which would require HF for total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
DI H<sub>2</sub>O  
HF

## Max Sample Weight

1.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Corn Meal

## Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

1.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Ginkgo (Ground)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Ginkgo (Whole)

## Procedure

Weigh 1 pill (approx 1.0 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

1 Pill (approx 1.0 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Palm Leaves

## Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Some plant tissues contain silicates which would require HF for total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
HF

## Max Sample Weight

1.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Pine Needles

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 8 mL HNO<sub>3</sub> and 2 mL of H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Some plant tissues contain silicates which would require HF for total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz  
80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub>

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Pine Straw

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10-20 mL  $\text{HNO}_3$  (enough to completely cover the pine straw) and 1 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Some plant tissues contain silicates which would require HF for total dissolution.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

$\text{HNO}_3$   
HF

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Rice Flour

## Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 12 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

1.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Tea Leaves

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	6:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Tomato Leaves

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 5 mL HNO<sub>3</sub>, 2 mL DI H<sub>2</sub>O, and 1 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This method may not provide a total digest of all samples. Hydrofluoric acid will be required to provide complete digestion of some sample matrixes.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
DI H<sub>2</sub>O  
HF

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Organic Chemicals

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Photoresist

## Procedure

Add 5 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

5 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

## Paints & Coatings

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Photoresist

## Procedure

Add 5 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

5 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



## Paper & Pulp

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Filter Paper - 37 mm Mixed Cellulose Ester

## Procedure

Weigh 1 filter (approx 0.3 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 10 mL DIH<sub>2</sub>O. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
DIH<sub>2</sub>O

### Max Sample Weight

1 filter (approx 0.3 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Filter Paper - Polyethersulfone

## Procedure

Weigh 1 filter (approx 0.1 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 10 mL H<sub>2</sub>SO<sub>4</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>SO<sub>4</sub>

### Max Sample Weight

1 filter (approx 0.1 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	230	10:00	10:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Filter Paper- 47 mm Polycarbonate

## Procedure

Weigh 1 filter (approx 0.4 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1 filter (approx 0.4 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Ghost Wipe

## Procedure

Weigh 1 wipe (approx 2.5 g) into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 30 minutes before capping the vessel.

## Notes

Allow any initial reaction to subside before sealing the vessel.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

1 wipe (approx 2.5 g)

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Pulp (Paper)

## Procedure

Weigh 2.0 g of the sample into the digestion vessel. Add 20 mL HNO<sub>3</sub> and 5 mL H<sub>2</sub>SO<sub>4</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

Sample must be completely covered with acid prior to digestion.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
H<sub>2</sub>SO<sub>4</sub>

## Max Sample Weight

2.0 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	225	6:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

## Pharmaceutical & Biotech



# Microwave Digestion of Allergy Pill (Ground)

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Allergy Pill (Whole)

## Procedure

Weigh 1 pill (approx 1.0 g) into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

1 pill (approx 1.0 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Antioxidant (Ground)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Antioxidant (Whole)

## Procedure

Weigh 1 pill (approx 1.45g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

1 pill (approx 1.5 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Aspirin (Ground)

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Aspirin (Whole)

## Procedure

Weigh 1 pill (approx 1.0 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1 pill (approx 1.0 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Calpan Pantothenic Acid

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>, HCl

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Capsule (Empty)

## Procedure

Weigh 1 capsule (approx 0.1 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1 capsule (approx 0.1 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Cephalexin

## Procedure

Add 1 mL of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Chromium Chelate

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Cold and Flu Medicine (Liquid)

## Procedure

Add 0.75 mL of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL H<sub>2</sub>O<sub>2</sub> (30%) Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

0.75 mL

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Diclofenac K

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL H<sub>2</sub>O<sub>2</sub> (30%) Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Fish Oil (No Capsule)

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Folic Acid

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Ginkgo (Ground)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Ginkgo (Whole)

## Procedure

Weigh 1 pill (approx 1.0 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

1 Pill (approx 1.0 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Ibuprofen (Ground)

## Procedure

Weigh 0.3 g of the sample into the digestion vessel. Add 8 mL HNO<sub>3</sub> and 2 mL HF. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz with Teflon liner

## Reagents

HNO<sub>3</sub>  
HF

## Max Sample Weight

0.3 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	04:00	04:00	400	300	Medium

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Kelp

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Losartan K

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Magnesium Oxide

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Manganese Carbonate

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Metformin

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Multivitamin (Ground)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Multivitamin (Whole)

## Procedure

Weigh 1 pill (approx 2.5 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 30 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

1 pill (approx 2.5 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Stearic Acid

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	10:00	10:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Thiamine

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of

## USP 232/233

### Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO<sub>3</sub> and 1 mL of HCl . Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

### Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
HCl

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

### Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

### Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

### General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Vitamin C (Ground)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Vitamin C (Whole)

## Procedure

Weigh 1 pill (approx 1.5 g) of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL H<sub>2</sub>O<sub>2</sub> (30%). Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>O<sub>2</sub> (30%)

### Max Sample Weight

1 pill (approx 1.5 g)

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Vitamin D3 (Ground)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Zinc Sulfate

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL HNO<sub>3</sub> and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.5 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



## Plastics, Polymers, & Oils

# Microwave Digestion of Acrylamide

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Boric Acid HF Neutralization

## Procedure

This step is to be run following a sample digestion using HF.

After allowing the vessel to cool add 5-15 ml of 4% Boric Acid. (5 ml per 1 ml of HF).

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz with Teflon liner

### Reagents

H<sub>3</sub>BO<sub>3</sub> (4%)

### Max Sample Weight

Varies

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	4:00	2:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- If using HF, follow restrictions listed in HF Addendum.

# Microwave Digestion of Bunker Oil

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	10:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Char - Sulfuric Acid

## Procedure

Add 5 mL H<sub>2</sub>SO<sub>4</sub> into the vessel that contains the sample.

## Notes

This method is for the pretreatment of large sample sizes or difficult organic samples that are resistant to oxidation. After the char is complete, the vessel is opened and a normal oxidation with HNO<sub>3</sub> can be run, usually at around 200C.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

H<sub>2</sub>SO<sub>4</sub>

## Max Sample Weight

Varies by sample

## Sample Type / Vent Program

Inorganic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	260	10:00	10:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample will appear black and viscous after the char step.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Crude Oil

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	10:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Epoxy Hardener

## Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

1.0 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Fatty Alcohol

## Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 2 mL HNO<sub>3</sub> and 4 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

0.1 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Gasoline

## Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.1 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of HDPE

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	4:00	40	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Lube Oil

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Mineral Oil

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Motor Oil (New)

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	4:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Nylon

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL DI H<sub>2</sub>O.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
DI H<sub>2</sub>O

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of PET

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub> and 2 mL H<sub>2</sub>SO<sub>4</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>  
H<sub>2</sub>SO<sub>4</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	240	6:00	4:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Plastic

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of Polycarbonate Resin

## Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.5 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Polypropylene

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Polyurethane

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	200	5:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Rubber (Synthetic)

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

Sulfuric Char must be run prior to this method.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>

## Max Sample Weight

0.25 g

## Sample Type / Vent Program

Organic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	210	5:00	3:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Rubber (Tire)

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	230	10:00	5:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

# Microwave Digestion of Terephthalic Acid

## Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

0.25 g

### Sample Type / Vent Program

Organic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	230	10:00	10:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.

## Water & Wastewater

# Microwave Digestion of NPDES

## Procedure

Add 50 mL of the sample into the digestion vessel. Add 3 mL of HNO<sub>3</sub> and 2 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

## Recommended Equipment

Discover SP-D 80

## Recommended Vessels

80 mL Quartz

## Reagents

HNO<sub>3</sub>  
HCl

## Max Sample Weight

50 mL

## Sample Type / Vent Program

Inorganic

## Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	165	30:00	0:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.



# Microwave Digestion of TCLP

## Procedure

Add 25 mL of H<sub>2</sub>O into the digestion vessel. Add 5 mL HNO<sub>3</sub>. Gently swirl the mixture and wait approximately 15 minutes before capping the vessel.

## Notes

### Recommended Equipment

Discover SP-D 80

### Recommended Vessels

80 mL Quartz

### Reagents

HNO<sub>3</sub>

### Max Sample Weight

25 mL H<sub>2</sub>O

### Sample Type / Vent Program

Inorganic

### Control Type

Ramp to Temperature

## Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	160	10:00	10:00	400	300	Med

\* Ramp times and power may vary depending on the type and number of vessels.

## Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

## General Precaution

- This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.