



Step 1 of 2

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 6.5 mL of H<sub>3</sub>PO<sub>4</sub>, and 3.5 mL of H<sub>2</sub>SO<sub>4</sub>. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 iWave

Recommended Vessels

iPrep

Reagents

H<sub>3</sub>PO<sub>4</sub>  
H<sub>2</sub>SO<sub>4</sub>

Max Sample Weight

0.25 g

Sample Type

Organic

Control Type

Ramp to Temperature

Method Type

One Touch

Heating Program

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	280	30:00	45:00	N/A	700-1800	Off

\* Ramp times and power may vary depending on the type and number of vessels.



Step 2 of 2

**Procedure**

Allow vessel to cool after completion of Step 1. Proceeding step one, add 3 mL of HNO<sub>3</sub>, and 3 mL HF. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

**Notes**

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid or other neutralization step should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

**Reagents**

HNO<sub>3</sub>  
HF

**Sample Type**

Organic

**Control Type**

Ramp to Temperature

**Method Type**

One Touch

**Heating Program**

Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	* Power (W)	Stirring
1	220	25:00	30:00	N/A	700-1800	Off

\* Ramp times and power may vary depending on the type and number of vessels.

**Results**

Sample was clear, colorless, and particle free upon dilution to 50 mL

**General Precaution**

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.